Material Receipt
- Verify condition of package.
- All product is quoted FCA factory. If there is visible damage, it is the responsibility of the buyer to file a freight claim for any damage within 96 hours of receipt.

Packaging and Moving
- Keep panels on pallets
- Fasten panels using straps within vehicle
- Protect edges with packing material such as: corners/blankets

Handling, Storage and Sawing Instructions
- Do not scratch the surface of the panel during handling, machining and installation
- The UV protective surface can be scratched if care is not taken when handling and/or machining panels.
- Panels are shipped with protective foam dividers or peel coat between each panel.
- Always use the foam dividers or ensure peel coat is intact when stacking panels.
- Keep panels dry and stored indoors in original packaging until installation.
- Keep load stored within outer wrap until use. Remove pallet straps once load is moved to storage area.
- Store panels on a smooth, dry, flat surface, making sure there are no bends or bowing in the load.
- Peel Coat is intended to protect the surface of panels during transportation and fabrication.
- Peel Coat is not intended for long term storage or storage in hot or cold conditions. Hot and cold MAY affect the removal of the Peel Coat.
- Store panels flat.
- Reseal protective wrap if partial load is used.
- Keep foam dividers or Peel Coat in place until ready to install.

- Do not store panels on edges or uneven surfaces
- Do NOT let panels slip or slide into each other
- Do not store directly on cold concrete floors as moisture may migrate
- Do not store under heating units or air conditioning units
- Damage resulting from improper storage will void the warrantee

Single-sided Panels
Panels are NOT identical on both sides. The Front Side faces outward (away from the building) and has the removable Peel Coat. The Back Side is designated with a factory label. Installers are responsible for making sure that the appropriate (Front) side is visible.

Field Fabrication Guidelines see page 4 of Stonewood Exterior Panel Technical Guide.
Panel Installation see page 8 of Stonewood Exterior Panel Technical Guide.
FIELD FABRICATION CUTTING GUIDELINES

Required Equipment—Cutting

Festool 55 REQ Plunge Cut Track Saw or equivalent

Festool 496300 blade or Aluminum/Plastic saw blade equivalent

View Panel Field Fabrication video at stonewoodpanels.com

Recommended: guide rails to improve cut accuracy and protect panel surface

Set up guide rails, and support panel on appropriate supports

Best Practice Cutting Guidelines

- Place panels on a support panel for all cutting and drilling
- Square panels before cutting using rail guide
- Set-up Festool or similar track saw and panels on appropriate cutting surface, allowing for exact squaring of each panel before cutting
- Make required cut
- Inspect edge for smooth finish. Chipping or burring may indicate a new blade is required.

- Do NOT remove Peel Coat
- Do NOT cut panels with: jigsaw, circular saw, table saw
Chamfer Edges

- Panels arrive with .015” chamfer edge
- Field cut edges MUST be re-chamfered to .015”
- Use 45° bit Hand Router test with scrap piece to set and test router depth to match factory chamfer
- Use a soft brush to remove sawdust and debris from panel, taking care not to scratch panel

View Chamfer video at stonewoodpanels.com

- Do NOT remove Peel Coat
- Do not use sand paper to smooth out edges
General Cleaning Instructions
When cleaning Stonewood Architectural Panels, use a progressive approach starting with the gentlest cleaning method. It is best to use the least amount of cleaning agents and do not scrub to remove debris.

Benchmark Recommendation: It is highly recommended to always test clean a small part of the affected area, and once the effectiveness of the procedure has been verified, proceed with the rest of the surface.

Cleaning Progression Options
Option 1 – Clean surface using hot water and a clean soft cloth (not dyed). Immediately dry panels using a lint-free absorbent cloth. Always use a wet or damp cloth, do not rub the panels when dry.

Option 2 – Wash the surface with lukewarm water and dishwashing detergent. Use a clean, soft cloth, applying light pressure. Rinse with clean water.

Option 3 – Grease, oil or tar may be removed with a good grade of hexane, aliphatic naphtha or kerosene. These solvents may be obtained at a paint or hardware store and should be used in accordance with manufacturer’s recommendations. Any oily film left behind by solvents should be immediately removed by washing with warm, clean water.

Repair
There is no approved method to repair panels. Damaged panels must be replaced. Contact your local representative or call Stonewood Customer Service 262-567-4427.

Do NOT use any of these products to clean Stonewood Panels:

- Window cleaning sprays (Windex®, Glass Plus® etc.)
- Kitchen scouring compounds (Comet®, Bar Keepers Friend®)
- Acetone
- Ethyl
- Acetate
- MEK (Methyl Ethyl Ketone Solvent)
- Nail polish remover
- Gasoline
- Benzene
- Carbon Tetrachloride
- Lacquer thinner

These cleaning agents will cause permanent damage to the panel. Do NOT use cloths or sponges with abrasive cleaning surfaces or additives as they will damage the surface of the panels.